



GOLLMER & HUMMEL
hoses for heroes



**Assembly
instruction**
**GH EASY-FIX *evo2*-
D 25**



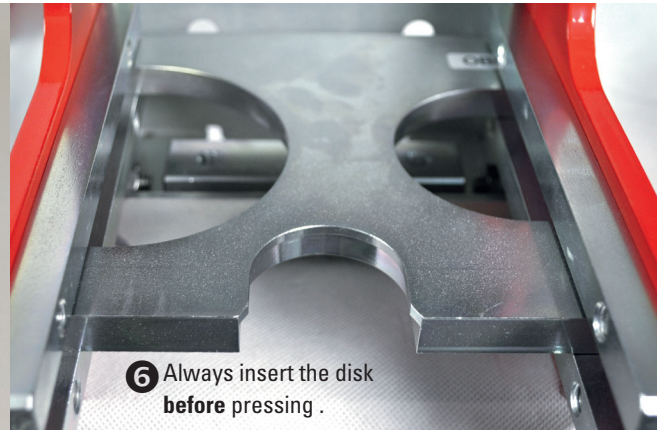
Step-by-step Instructions

This assembly instruction and the described steps, safety instructions and descriptions do not discharge the user of the GH EASY-FIX binding system from the general due diligence when handling technical equipment. The details in this instruction refer solely to the use of hoses within the stated tolerances in connection with the mentioned coupling sizes.

General Safety Instructions:

- The system is designed for Storz delivery couplings according to the generally valid norm (DIN 14302, DIN 14303, DIN 14332).
- We do not recommend to use other couplings. The use of other couplings is at your own risk.
- With professional assembly/disassembly, the inner/outer rings can be reused several times.
- In order to check the correct mounting of the hose couplings, the hose must be tested at a working pressure of 16 bar for 60 seconds.

COMPONENTS



- 1 Outer ring Size 1: 1,5-1,7 mm hose wall thickness) 2 Outer ring GR 2 with notch: 1,8-2,0 mm hose wall thickness 3 Locking ring 4 Lug with tail 5 Black inner ring 6 Insertion disc with additional cutout for D 25.

PREPARATION OF ALL COMPONENTS



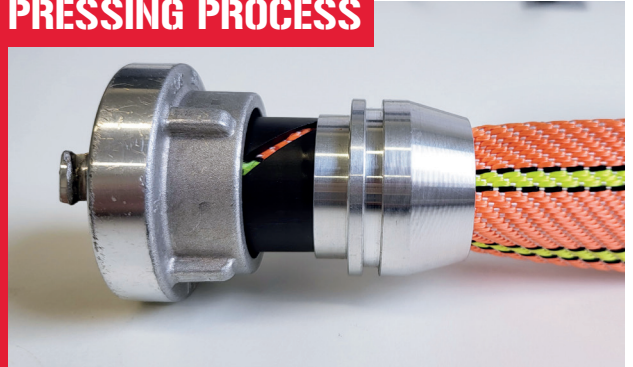


MACHINE PREPARATION

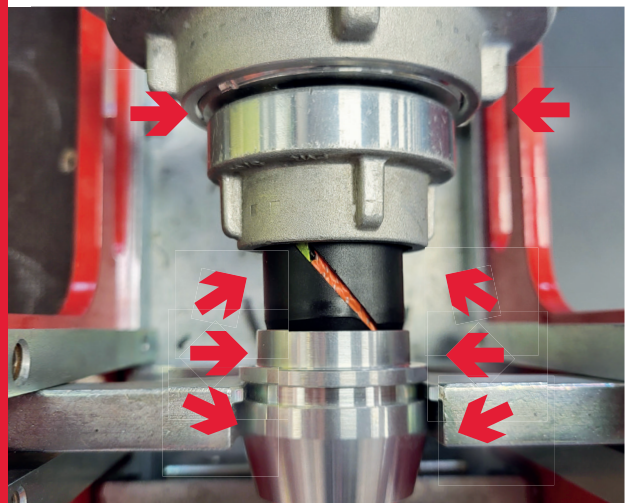


Screw commercially available transition piece C/D into the upper mounting plate as far as it will go.

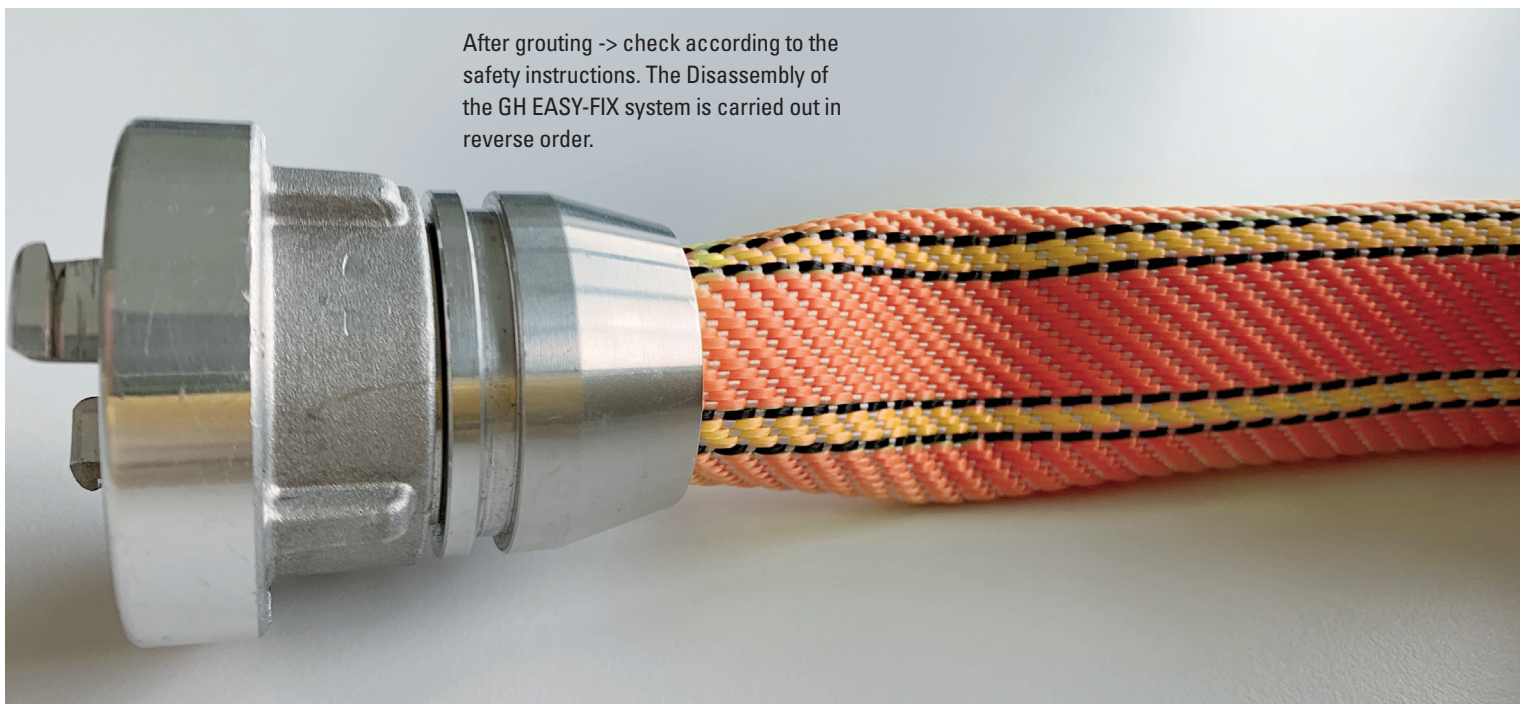
PRESSING PROCESS



The outer ring must be placed on the inner ring by hand. The inner ring must fit exactly into the outer ring.



During the pressing process, ensure that all components are correctly seated.



After grouting -> check according to the safety instructions. The Disassembly of the GH EASY-FIX system is carried out in reverse order.



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