



GOLLMER & HUMMEL
hoses for heroes



Binding instruction for GH TEXFLEX-X-TREME





Step-by-Step-Guide

In this binding instruction, one tube end is bound with a plastic anti-kink spiral, the other end with a metal anti-kink spiral!

COMPONENTS



1 GH TEXFLEX X-TREME 2 Metal anti-kink spiral 3 Plastic anti-kink spiral
4 Kink part with connecting piece and lantern piece (coupling must be disassembled before assembly) 5 Heat shrink tubing 6 Mounting tool

PREPARING THE COMPONENTS



1+2 Pull the plastic anti-kink spiral over the hose - carefully untwist the spiral slightly. 3 Pull locking ring and 2 shrink tubes over the hose.

A - BINDING, PRESSING & FUSING PLASTIC KINK PROTECTION SPIRAL

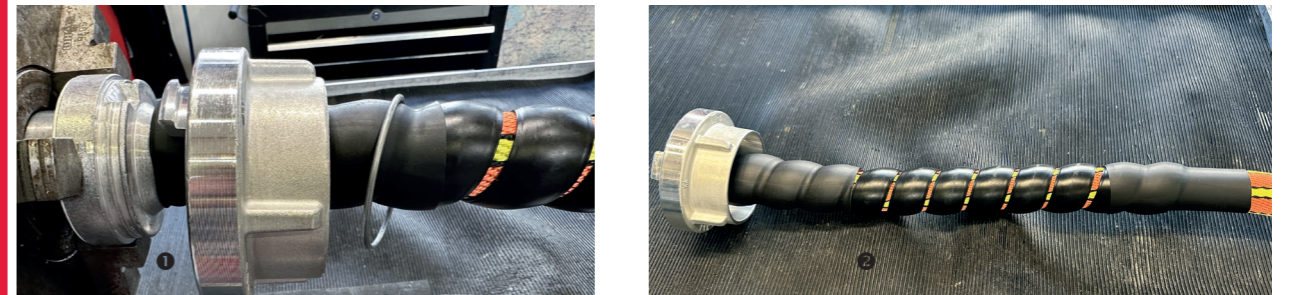


1 Clamp nozzle in the fixture provided + push hose completely onto nozzle. 2 Wind 1.8 mm wire with 2 x 6 turns and a connecting chain between the 2 binding fields. 3 Then pull the plastic anti-kink spiral over the wire band up to the nozzle at the front.



1 Push the shrink tube onto the plastic anti-kink spiral at the front of the nozzle. 2 Use a heat gun (approx. 540°C) to slowly heat the shrink tubing. 3 Place a heat shrink tube in the end area of the plastic kink protection spiral and also heat slowly with the heat gun (approx. 540°C). 4 Final result.

A - BINDING, PRESSING & FUSING PLASTIC KINK PROTECTION SPIRAL



1 Firmly mount the knuckle part and the lantern piece. 2 Finished bound side with the plastic anti-kink spiral.

B - BINDING, PRESSING & FUSING METAL ANTI-KINK SPIRAL



1 Pull the metal anti-kink spiral over the hose, carefully untwisting the spiral slightly. 2 Pull knuckle part, locking ring and 2 shrink tubes over the hose. 3 Wind 1.8 mm wire with 2 x 6 turns, with a connecting chain between the 2 binding fields. 4 Slide the shrink tubing onto the metal anti-kink spiral at the front of the clevis and at the end of the spiral. 5 Slowly heat the shrink tubing with a heat gun (approx. 540°C). 6 Now place a shrink hose in the end area of the metal anti-kink spiral and also heat slowly with the heat gun.



1 Heat shrink tubing must be fused at the spigot at the front of the metal anti-kink spiral and halfway across the end of the metal anti-kink spiral. 2 Ready-bound GH TEXFLEX X-TREME.



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